#DSP22

Instructions for Use

Primeprint™ Finishing & Polishing Kit

According to Dentsply Sirona

Speed Guide:
Polishers: 10,000-12,000 rpm
Carbides: 25,000 rpm
Diamond Disc: 20,000 rpm
Abrasive: 20,000 rpm

Support Removal:

- 941SG-220-HP Diamond Disc to cut through supports and the buccal side of the model.
- HM489FX-023-HP (Red Stripe) to reach the lingual (inside) areas of the model and cut through the supports, where it may be difficult to reach with the diamond disc.
- HM79EX-040-HP (Yellow Stripe) to smooth after the support structure removal. This bur, along with the 9736H-150-HP, can be used to smooth down any leftover connection points.
- 9736H-150-HP for rapid removal of any leftover connection points/bumps. With light pressure, this abrasive can also be used to smooth any remaining imperfections.

Splints:

- 9790-170-HP (PMMA Twist Polisher) to smooth and polish - to create a "very clear and smooth" finish.
- 150-220-HP (Cotton Wheel) to buff after polishing with the PMMA Polisher.

Temporaries:

- 9769M-170-HP (Pink Twist Polisher, Pre-Polish) and 9769F-170-HP (Beige Twist Polisher, High-Shine) to polish and finish the temporary.

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